



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7332

Job Sheet 216149



Part No: 647.7332

Job Qty: 1 pcs

Part Name: Universal Lower Cutter Fixed Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/20

Job Tracking No:

Due Date: 12/18/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.7300 REV.G IPP REV:A 20.06.19 NEW ISSUE DD VERF:JLM /IPP REV B 20.09.24 AS PER DWG REV.G
FK VERIFY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/18/20	12/18/20	0.00	0.00	Packaging 1 - SCH-S✓ (1-3)		80 9-89
120	QC 4	1 pcs	12/18/20	12/18/20	0.00	0.00	QC 4 - 28		DEC 2 2 2020
							QC 4 - 58		28 9-89
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		DEC 2 3 2020
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/18/20	12/18/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S323485



Part: 647.7332

Job No: 216149

Serial No/Batch: S323485

Revision: REV.G

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA 16/11/20, T6 STC LoA R

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				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	12/18/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - SA	1 pcs	12/18/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 9
					QC 21 - SA - 77
					QC 21 - SA - 28
Part Op 110 - Pick Kit Descriptions: 120 - QC4- 100% Inspect kits for completeness 130 - Identify and pack for shipping as per PPP 647.7332 135 - Document Control - Photocopy bluefile & type labels per PPP 647.7332 140 - QC21- Final Inspection - Work Order Release					

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DEC 2 3 020

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
601.2045 Exp →	RTV (LOCTITE 598) 08-11-2022	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	N/A
601.3004	26S8-11 Camloc Stud	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S312295 ✓
601.3005	2600-L-W Camloc Retainer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S314723 ✓
601.3006	Camloc Receptacle - 26R 16-1	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S124751 ✓
601.3011	P-Seal	(16') → 1.3300 ft (1.33 ea)	110-Packaging 1 - Pick Kit	S314722 ✓
647.1810	Nose Door Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S098874 ✓
647.1811	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S100801 ✓
647.1812	Shim	13 pcs (13 ea)	110-Packaging 1 - Pick Kit	S103758 ✓
647.1814	Gusset LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S270895 ✓
647.1815	Gusset RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S100792 ✓
647.1818	Nose Door Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S100789 ✓
647.1913	Tee	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S101874 ✓
647.1915	Support Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	92229 ✓
647.7910	Angle Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	M130388 ✓
647.7912	Clip	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S103853 ✓
647.7913	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S104008 ✓
647.8511	Insert	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	S270975 ✓
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S114696 ✓
CCR264SS-3-03	Cherry Rivet see item CCR264SS3-3	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	S303869 ✓
CCR274SS-3-03	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S314651 ✓
CR3213-4-2	Cherry Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S135470 ✓
CR3213-4-4	Rivet, Cherry	40 Ea (40 ea)	110-Packaging 1 - Pick Kit	S249574 ✓
CR3213-4-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S318127 ✓
CR3213-4-6	Rivet	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	S309214 ✓
CR3523-4-3	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S134760 ✓
CR3523-4-4	Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	S311654 ✓
MS21047-3	Nut Plate	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S239221 ✓
MS21266-2N	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S318178 ✓
MS27039-1-10	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S227859 ✓
NAS1149F0332P	Washer (AN960-10L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S298200 ✓
				S309801 ✓

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	26	0
	600.0991	1	26	0
	600.1012	1	13	0
	601.2045	1	22	0
	601.3004	2	48	0
	601.3005	2	10	0
	601.3006	2	50	0
	601.3011	1	80	0
	647.1810	1	37	0
	647.1811	2	18	0
	647.1812	13	112	0
	647.1814	1	24	0
	647.1815	1	11	0
	647.1818	1	32	0
	647.1913	1	24	0
	647.1915	1	18	0
	647.7910	2	30	0
	647.7912	4	95	0
	647.7913	2	17	0
	647.8511	8	53	0
	AN3-4A	2	36	0
	CCR264SS-3-03	24	658	0
	CCR274SS-3-03	4	121	0
	CR3213-4-2	4	138	0
	CR3213-4-4	40	23	0
	CR3213-4-5	8	230	0
	CR3213-4-6	17	150	0
	CR3523-4-3	4	92	0
	CR3523-4-4	24	184	0
	MS21047-3	12	90	0
	MS21266-2N	1	19	0
	MS27039-1-10	6	216	0
	NAS1149F0332P	8	1,399	0

Part Specifications

Specifications could not be found.

Plex 11/30/20 2:05 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					